Safety Data Sheet

In accordance with the requirements of US 29 CFR 1910.1200

SECTION 1. Identification of Substance/Mixture and Supplier

1.1 Product Identifier

1.1.1 Product Name: Cellulose Acetate Plastic Pellets with Diacetin Plasticizer

1.1.2 Synonyms, Trade Names: CA

1.2 Recommended Use Consumer plastic goods.

1.3 Uses Advised Against Structural materials, food products.

1.4 Safety Data Sheet Supplier Details

Manufacturer/Supplier

Rotuba Extruders, Inc. 1401 Park Avenue South Linden, NJ 07036 (908) 486 - 1000

Visit our website at www.ROTUBA.com.

1.5 Emergency Telephone Number

ChemTel, Inc.

Within the United States, Canada, Puerto Rico, and the U.S. Virgin Islands: (800) 255-3924

Within Mexico: 01-800-099-0731

Within China: 400-120-0751

All other international locations: 01-813-248-0585

SECTION 2. Hazards Identification

CAUTION!

MOLTEN MATERIAL WILL CAUSE THERMAL BURNS

SECTION 3. Composition/Information on Ingredients

Components

Chemical Name	Concentration [%]	CAS-No.
Cellulose Acetate	> 60.0	9004-35-7
Diacetin	< 40.0	25395-31-7
Colorant(s)	< 1.0	Proprietary
Additive(s)	< 1.0	Proprietary

This is a general range of formulations. Specific certificates of analysis are available upon request.

SECTION 4. First Aid Measures

4.1 Description of First Aid Measures

General Advice Consult a physician.

Inhalation Move to fresh air. Treat symptomatically. Get medical attention if

symptoms persist.

Eye Contact Any material that contacts the eye should be washed out

immediately with ample water. Remove contact lenses, if present and easy to do. If molten material contacts the eye, immediately flush with ample water for at least 15 minutes. Seek medical

attention immediately.

Skin Contact Wash with soap and water. If symptoms occur seek medical

attention. If burned by contact with molten material, immediately use water to cool any molten material that has adhered to the skin. Do not attempt to remove any molten material that has adhered to

skin. Seek medical attention immediately.

Ingestion Consult a physician.

4.2 Most Important Symptoms/Effects, Acute and Delayed

Burns should be treated as thermal burns.

4.3 Indication of Any Immediate Medical Attention and Special Treatment

Hazards Contact with molten material may cause severe burns to skin and

eyes.

Treatment Treat symptomatically.

SECTION 5. Firefighting Measures

5.1 Extinguishing Media

Suitable Water spray. Dry chemical.

Unsuitable None known.

5.2 Unusual Fire & Explosion Hazards None known.

5.3 Special Firefighting Procedures None known.

5.4 Special Firefighting Protective Equipment for Firefighters

Self-contained breathing apparatus and full protective gear must be worn.

SECTION 6. Accidental Release Measures

6.1 Personal Precautions, Protective Equipment, and Emergency Procedures

Use protective personal equipment as required. Spilled pellets can cause unsafe walking conditions.

6.2 Environmental Precautions

Not considered dangerous to the environment.

6.3 Methods and Materials for Containment and Cleanup

Sweep or scoop up any spilled pellets. Place spilled pellets in a clearly labeled container for salvage or disposal. Observe all Federal, State, and local laws concerning health and environment.

SECTION 7. Handling and Storage

7.1 Precautions for Safe Handling

Avoid contact with molten material. Avoid prolonged breathing of vapors produced by heated material. Process material in adequately ventilated spaces only.

7.2 Conditions for Safe Storage

Hold material in a tightly closed container and store in a dry and well-ventilated area.

SECTION 8. Exposure Controls/Personal Protection

8.1 Control Parameters, Occupational Exposure Limits

If exposure limits have not been established, maintain airborne levels to acceptable level.

8.2 Appropriate Engineering Controls

Good general ventilation, 10 air changes per hour, should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits.

8.3 Individual Protection Measures, Personal Protective Equipment

General Information Eye bath. Washing facilities.

Eye/Face Protection Minimize eye/face contact. Wear approved safety glasses when

working with room temperature pellets. Wear an approved face

shield when working with molten material.

Skin Protection Minimize skin contact. When working with molten material wear

approved gloves, long sleeves, long pants, and full coverage shoes.

Respiratory Protection If engineering controls do not maintain airborne concentrations

below recommended exposure limits, an approved respirator must be worn. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA Standard 63 FR 1152, January 8, 1998. Respirator type: Airpurifying respirator with and appropriate government approved (where applicable), air-purifying filter, cartridge, or canister. Contact EHS professional or manufacturer for specific information.

SECTION 9. Physical and Chemical Properties

Appearance

Physical State Solid Form Pellet

Color Varies with formulation

Odor Slight

Odor Threshold

pH

Not applicable

Melting Point

Freezing Point

Boiling Point

Not applicable

Not applicable

Not applicable

Flash Point Not applicable, combustible solid

Not applicable **Evaporation Rate Flammability** No data available Flammability, Upper Limit (%) No data available Flammability, Lower Limit (%) No data available **Vapor Pressure** Not applicable **Vapor Density** Not applicable No data available **Relative Density Specific Gravity** > 1 (estimated)

Solubility

In Water Negligible

In Other No data available
Partial Coefficient (n-octanol/water) No data available
Autoignition Temperature No data available

Decomposition TemperatureThermal stability not tested. Low stability hazard expected

at normal operating temperatures.

Dynamic ViscosityNo data availableKinematic ViscosityNot determinedExplosive PropertiesNo data availableOxidizing PropertiesNo data available

SECTION 10. Stability and Reactivity

10.1 Chemical Stability

Stable

10.2 Possibility of Hazardous Reactions

None known.

10.3 Conditions to Avoid

None at ambient temperatures.

10.4 Incompatible Materials

Material can react with strong oxidizing agents.

10.5 Hazardous Decomposition Products

Carbon dioxide, carbon monoxide.

SECTION 11. Toxicological Information

11.1 Information on Likely Routes of Exposure

Inhalation None known.

Ingestion None known.

Skin Contact Molten material will produce thermal burns.

Eye Contact Molten material will produce thermal burns.

11.2 Short-Term Exposure

No data available.

Oral

No data available.

Dermal

No data available.

11.3 Long-Term Exposure

No ingredients or components contained within this product at greater than 0.1% are classified as carcinogenic.

SECTION 12. Ecological Information

12.1 Ecotoxicity

Not reported.

12.2 Persistence and Degradability

Not reported.

12.3 Bioaccumulative Potential

Not reported.

12.4 Mobility in Soil

Not reported.

12.5 Other Adverse Effects

Not reported.

SECTION 13. Disposal Considerations

Dispose of in accordance with local, state, and federal regulations.

SECTION 14. Transportation Information

Transportation of this product is not regulated by DOT 49CFR, IMDG, or IATA.

SECTION 15. Regulatory Information

Only relevant information is reported.

SECTION 16. Other Information

HMIS® Hazard Rating Heath - 1, Flammability - 1, Chemical Reactivity - 0

Product is sold in pellet form. Processing by the user will require melting at high temperatures, thereby exposing workers to potential thermal burns. Appropriate personal protective equipment is required.

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Issue Date 4 February 2015

Disclaimer This information is provided without warranty. The information is believed to be

accurate to the best of Rotuba's knowledge as of the date of this document.

This information should be used to make an independent determination of the

methods to safeguard workers and the environment.